

Page 1 of 1

All amounts are calculated in domestic currency.

All Vendors PO ID P031243 Receipt Dates from 2/19/2016 to 2/19/2016

All Item ID/GL/WOs All Rec. Employees All Currencies

Grouped by Vendor ID

[illegible]

9243

19 Feb

B I L L O F L A D I N G

Ship From: THYSSENKRUPP MATERIALS NA
2821 LANGSTAFF ROAD
CONCORD, ONTARIO L4K 5C6
Tel: 905 669 9444 Fax: 905-738-9033

No: PEC 977681
Ship Date 17 Feb 16 at 14:55 From PFW
Probill
Via VIM DELIVERY
FOB CONCORD
Frt PREPAID
Route 0- 0 Manifest
Vhcle Trailer
Slp STAN IVERS (905-532-1350)
Sold To: (20115)
DART AEROSPACE
1270 ABERDEEN ST
HAWKESBURY, ON K6A 1K7

①

Ship To: (1)
DART AEROSPACE
1270 ABERDEEN ST
HAWKESBURY, ON K6A 1K7
Tel: 613-632-9577 Fax: 613-632-1053

B I L L O F L A D I N G

1) Our Order PEC-893880- 2 Your PO # 31243
ALUMINUM PLATE 7075-T651
.250" THICK X 6.0000" X 144.5000"

Heat Number 149179B7 Tag No 503043

Quantity 12.04 SFT PCS 2 MTR Wt LBS 44
Tags 1 PCS 2 LBS 44
TOTAL:

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR TO SHIPPING.

ATTN: CHANTAL/LINDA
** ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER **
** REFERENCED ON IT **

back order from bol#976660

TOTAL 1 BDL GW. 65 LBS

*CUSTOMER PICK-UP HRS AT THYSSENKRUPP MATERIALS NA
CONCORD, ONT.* *** 9:00 AM TO 4:00 PM ***
**** TEL. 800-926-2600 ****

* WE STOCK STAINLESS STEEL *
* PLEASE LET US QUOTE YOUR NEXT REQUIREMENT *

***PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE

Page: 1Continued

ALUMINIUM - LAITON - CUIVRE - PLASTIQUE - ACIER INOX
ALUMINUM - BRASS - COPPER - PLASTICS - STAINLESS

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
RAPPORTÉES IMMÉDIATEMENT.
ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY
RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

REÇU EN BONNE CONDITIONS / RECEIVED IN GOOD CONDITION
/Q/QST# 1017327981 TQ001 TPS/GST TVH/HST # 140223934 RT0001
DATE

Ship From:
THYSSENKRUPP MATERIALS NA
2821 LANGSTAFF ROAD
CONCORD, ONTARIO L4K 5C6
Tel: 905 669 9444 Fax: 905-738-9033

B I L L O F L A D I N G

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ALUMINUM PLATE 7075-T651

.250" THICK X 6.0000" X 144.5000"

Heat Number

146179B7

Tag No

503043

Quantity
12.04 SFT

PCS
2

MTR Wt LBS
44

QUALITY ASSURANCE

PO # 31243 Item 1 HEAT NUMBER

146179B7

Material Approved

TOTAL:

Tags
1

PCS
2

LBS
44

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WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR
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Via VIM DELIVERY
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Sold To: (20115)
DART AEROSPACE

Ship To: (1)
DART AEROSPACE

===== B I L L O F L A D I N G =====
ADDED TO EVERY ORDER.***

Page: 2 Last

ALUMINIUM • LAITON • CUIVRE • PLASTIQUE • ACIER INOX
ALUMINUM • BRASS • COPPER • PLASTICS • STAINLESS

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
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CERTIFICATE OF COMPLIANCE

Date Feb 17/2016

CUSTOMER: DART AEROSPACE

To Whom It May Concern:

RE: Your PO# 31243
Sales Order #893880
Bill of Lading # 977681
Item: 1 OF 1
Heat #: 146179B7

Description: ALUMINUM PLATE 7075-T651 2 PCS
.250" THICK X 6.0000" X 144.5000"

We certify that mercury or any of its compounds are not used in the processing and distribution of our products. The products we distribute are not hazardous in their received state. For MSDS sheets go to www.copperandbrass.com

We hereby certify that the material supplied against the above order complies with the following specifications:

Sincerely,

A handwritten signature in black ink, appearing to read 'Stephany Anto'.

Stephany Anto

Thyssenkrupp Materials NA

KAISER ALUMINUM FABRICATED PRODUCTS

CERTIFIED TEST REPORT

<http://Online.KaiserAluminum.com>

Kaiser Aluminum
Trentwood Works
Spokane, WA 99215-5108
(800) 367-2586

CUSTOMER PO NUMBER: 5400275632-10		WORK PACKAGE:		CUSTOMER PART NUMBER: ALFLR00983-48.5		PRODUCT DESCRIPTION: Sawed Plate	
KAISER ORDER NUMBER: 1202939	LINE ITEM: 1	SHIP DATE: 10/31/2015	ALLOY: 7075	CLAD:	BARE	TEMPER: T651	
WEIGHT SHIPPED: 2504 LB	QUANTITY: 14 PCS EST.	B/L NUMBER: 2056751	GAGE: 0.2500 IN	WIDTH: 48.500 IN	LENGTH: 144.500 IN		
SHIP TO: COPPER & BRASS SALES 5450 EAST HOME FRESNO, CA 93727 US			SOLD TO: COPPER & BRASS SALES ATTN: ACCOUNTS PAYABLE P.O. Box 5116 SOUTHFIELD, MI 48086 US				

MHU 1943546: LOT 146179B7: 14 pieces

Certified Specifications

AMS 4045/RevK AMS-QQ-A-250/12/RevA ASTM B 209/Rev14 CMMP 025/RevU

Test Code: 1512

Test Results:

LOT: 146179B7 CAST: 874 DROP: 44 INGOT: 2

Melted in USA

(ASTM B8/B557)

(EN 2002-1)

Tensile: Temper

Dir/#Tests

Ultimate KSI (MPA)

Yield KSI (MPA)

Elongation %

LT / 02 (Min:Max)

85.7 : 86.5

76.4 : 77.1

11.9 : 12.5

(591 : 596)

(527 : 532)

(ASTM E1251)

Chemistry:

	SI	FE	CU	MN	MG	CR	ZN	TI	V	ZR	OTHER
Actual	0.07	0.15	1.4	0.04	2.5	0.20	5.8	0.03	0.01	0.01	TOT 0.05

Chemistry:

	SI	FE	CU	MN	MG	CR	ZN	TI	V	ZR	OTHER
MIN	0.00	0.00	1.2	0.00	2.1	0.18	5.1	0.00	0.00	0.00	MAX 0.05
MAX	0.40	0.50	2.0	0.30	2.9	0.28	6.1	0.20	0.05	0.05	TOT 0.15

Aluminum Remainder

Plant Serial: 4395639

Kaiser Order Number: 1202939

Line Item: 1

Page 1 of 2

From: ThyssenKrupp Materials NA

Cust. THYSSENKRUPP MATERIALS CA LTD

Del.: 2404349933

CstAr

CstOr 273086

Wgt.: 44.253 LB

Date 02/05/2016

Thomas Sanchez

KAISER
ALUMINUM
FABRICATED PRODUCTS

Best in Class

CERTIFIED TEST REPORT

<http://Online.KaiserAluminum.com>

Kaiser Aluminum
Trentwood Works
Spokane, WA 99215-5108
(800) 367-2586

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC (Kaiser), is ISO-9001:2008/AS9100C certified and hereby certifies that all material shipped under this order: * has been inspected, tested, and found to be in conformance with the requirements of the specifications indicated herein. For material thicknesses outside specification limits, mechanical properties are as shown herein and chemical composition meets specification requirements. * was melted in the United States of America or a qualifying country per DFARS 221.672-1(a), was manufactured in the United States of America, and meets the requirements of DFARS 212.221 for domestic content. * has been thermally processed in compliance with AMS 2772, where applicable. * is mercury free, within the limits of detection of ASTM E1281 (<1ppm). * is in compliance with RoHS 2, European Union Directive 2011/65/EU. * is in compliance with and regularly monitors any updates to the European Chemical Agency, REACH regulations. (EC) 1907/2006. * is free of Conflict Minerals, as defined in Section 15.2 of the Dodd-Frank Act. Any warranty is limited to that shown on Kaiser Aluminum's standard general terms and conditions of sale. Test reports are on file, subject to examination. Test reports shall not be reproduced except in full, without the written approval of the Kaiser Aluminum laboratory. The recording of false, fictitious or fraudulent statements or entries on the certificate may be punished as a felony under federal law.

JAMES HEMENWAY, LABORATORIES SUPERVISOR

James Hemenway

Page 2 of 2

Plant Serial: 4395639
Kaiser Order Number: 1202939
Line Item: 1

From: ThyssenKrupp Materials NA

Cust. THYSSENKRUPP MATERIALS CA LTD Del.: 2404349933

CstAr CstOr 273086

Wgt.: 44.253 LB Date 02/05/2016

Thomas Sanchez

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: 7075 T6
DATE: 11/02/22

PO / BATCH NO: 31243/134286

MATERIAL CERT REC'D yes
QUANTITY RECEIVED 24'
QUANTITY INSPECTED 24'
QUANTITY REJECTED _____

THICKNESS ORDERED 6.00 X .250
THICKNESS RECEIVED 6.080 X .250
SHEET SIZE ORDERED _____
SHEET SIZE RECEIVED _____

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y <input checked="" type="radio"/> N	
CORRECT FINISH	<input checked="" type="radio"/> Y N	
CORROSION	Y <input checked="" type="radio"/> N	
CORRECT GRAIN DIRECTION	<input checked="" type="radio"/> Y N	
CORRECT MATERIAL	<input checked="" type="radio"/> Y N	
CORRECT THICKNESS	<input checked="" type="radio"/> Y N	
PHOTO REQUIRED	Y <input checked="" type="radio"/> N	
CORRECT MATERIAL	<input checked="" type="radio"/> Y N	
CORRECT REF # TO LINK CERT	<input checked="" type="radio"/> Y N	
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="radio"/> Y N	
CORRECT M# ON THE MATERIAL	<input checked="" type="radio"/> Y N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y <input checked="" type="radio"/> N	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y <input checked="" type="radio"/> N	

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK RECORD RESULTS BELOW					
TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING	HRC	HRB	DUR A	DUR D	

testers located in the Quality Office

QC 18 INSPECTION		ENGINEERING SIGNOFF (if required)	
INSPECTED BY: <u>DAS</u>	SIGNED OFF BY: _____		
DATE: <u>11/02/22</u>	DATE: _____		

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO31243**

Purchase Order Date 2/3/2016

PO Print Date 2/4/2016

Page Number 2 of 4

Order From : VC-COP001
THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"
TORONTO, ON M5W 5V8
CA

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name

Vendor Phone 905 669 9444

Ship To Contact

Ship To Phone

Ship Via: VENDOR'S TRUCK

Ship Acct:

Buyer

Chantal Lavoie

Customer POID

Customer Tax # 10127-2607

Terms Net 30

Currency CAD

FOB FCA - (Free Carrier)

3	M303R0.625	303 Round Bar 0.625"	2/10/2016	12.00		\$3.00	\$36.00
			Yes	f			
			2/10/2016				

MATERIAL: AISI 303 SS ROUND BAR AS PER ASTM A582

NOTE: AISI 304/316 NOT ACCEPTABLE

Line Total: \$36.00

4	M304R0.375	304 ROUND BAR 0.375	2/10/2016	24.00		\$1.65	\$39.60
			Yes	f			
			2/10/2016				

MATERIAL: AISI 304/316 SS ROUND BAR AS PER ASTM A276

(NOTE: AISI 303 NOT ACCEPTABLE)

Line Total: \$39.60

6	M6061T6B0.375X00.750	6061T6 BAR .375 x .750	2/10/2016	20.00		\$1.75	\$35.00
			Yes	f			
			2/10/2016				

MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR
ASTM B221

16/2/10
SD

PO Instructions: QUOTE NO: PEC ST-891220,
QUOTE NO: PEC ST-892314,
NOTE: FLAME CUT MATERIAL NOT ACCEPTABLE

Note:

2/4/2016



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO31243**

Purchase Order Date 2/3/2016

PO Print Date 2/4/2016

Page Number 3 of 4

Order From :
VC-COP001
THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"
TORONTO, ON M5W 5V8
CA

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name

Vendor Phone 905 669 9444

Ship To Contact

Ship To Phone

Ship Via: VENDOR'S TRUCK

Ship Acct:

Buyer

Chantal Lavoie

Customer POID

Customer Tax # 10127-2607

Terms

Net 30

Currency

CAD

FOB

FCA - (Free Carrier)

Line Total: \$35.00

8 M7075T6B6.000X0.250 7075-T6 BAR 6.000" X 2/19/2016 24.08

Yes

2/19/2016

MATERIAL: 7075-T6 OR T651/T6510/T6511/T62 ALUMINUM BAR
AS PER AMS-QQ-A-225/9 OR AMS 4122/4123/4186/4187 OR
PER AMS-QQ-A-200/11 OR QQ-A-250/12 CUT FROM PLATE

Line Total: \$569.38

9 71401-45 PROCUREMENT 2/19/2016 1.00

QUALITY CLAUSES

No

2/19/2016

Procurement Quality Clauses

A005 right of entry

A012 chemical and physical test report

A016 personnel qualification

A017 raw material identification (as applicable)

A026 certification of material conformance

A041 quality management system

A042 dart notification by supplier

A043 retention of quality documents

PO Instructions: QUOTE NO: PEC ST-891220,
QUOTE NO: PEC ST-892314,
NOTE: FLAME CUT MATERIAL NOT ACCEPTABLE

Note:

2/4/2016



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO31243**

Purchase Order Date 2/3/2016

PO Print Date 2/4/2016

Page Number 4 of 4

Order From : VC-COP001
THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"
TORONTO, ON M5W 5V8
CA

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name
Vendor Phone 905 669 9444

Ship To Contact
Ship To Phone
Ship Via: VENDOR'S TRUCK
Ship Acct:

Buyer Chantal Lavoie
Customer POID
Customer Tax # 10127-2607
Terms Net 30
Currency CAD
FOB FCA - (Free Carrier)

Line Total: \$0.00

PO Total: \$1,145.74

PO Instructions: QUOTE NO: PEC ST-891220,
QUOTE NO: PEC ST-892314,
NOTE: FLAME CUT MATERIAL NOT ACCEPTABLE

Note: Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Change Nbr: 4

Change Date: 2/4/2016